MISSING PARTS???
call Extang at
1-800-877-2588
Any and all needed parts will be shipped to you directly.
(Do not return whole kit to store)

Installation Sheet

Parts Included in Your Kit. You may want to lay them out in this manner for accessibility.

1. Wash truck bed.
2. Foam has NO adhesive to touch truck finish. Remove paper tape from all rails. Discard properly.
3. Depress the LeverLock™ mechanism, release, and remove one corner from cab rail.
4. Off the truck bed, connect the end rails to the two side rails.

Parts Included in Your Kit:
- "U" Shaped Clamps
- Note: Long Bed trucks have 8 clamps and 4 bows.
- Clamp Bolts
- Corner Pieces (Saber Tonno corners are silver die-cast zinc)
- DOUBLE Hook Side Rail Clamps
- Tailgate Rail
- Cab Rails
- Side Rails
- Spring Bows (x3-Short Bed) (x4-Long Bed)
- Tarp
- Bows
- Double Hook Side Rail Clamps
- Allen Wrench
- ALLEN WRENCH
- Clamp Bolts
- "U" Shaped Clamps

Register Your Warranty at:
extang.com

Extang Corporation
5400 S. State Rd.
Ann Arbor, MI 48108
734-677-0444, Fax: 734-677-8409

Item No. 0018-1403 RH Printed in U.S.A.
5. Place assembly over truck box. Center between cab and tailgate. Off the truck bed, connect the end rails to the two side rails.

6. Insert side rail clamp all the way into rail. Note: For over-the-rail bedliners refer to Diagrams A and B below.

- FOR INSTALLATION IN THE FOLLOWING TRUCK MODELS:
  - Ford HD Long Bed
  - Ford HD Short Bed

7. STANDARD CLAMP IMPORT CLAMP
   - Insert side rail clamp all the way into rail. Note: For over-the-rail bed liners refer to Diagrams A and B below.

8. Insert bow onto top or bottom peg. (Top peg for performance, Bottom for good looks.)
   - Ends are spring loaded for easy installation. Push and hold on spring end and let the other end slide on with the spring action.
   - SPECIAL FEATURE: Two pegs offer two height adjustments.
   - Note: Bow End does not fit between pegs.

9. B. Attach tarp at front by pressing down on edge of tarp with the palms of your hands (about only 12 inches on each side). Then hook tarp to the tails rail’s groove and click down to tighten tarp. See close-up.
   - EASY USE OF TRUCK BED
     - Tarp may be rolled up and secured with Velcro® for bulk hauling.
NOTE: To order replacement parts, it’s best to contact our Customer Service Department for assistance, to ensure getting the correct part for your vehicle application. When ordering, xxx represents the 3 digit suffix, as referenced on the sales receipt or vehicle application list. Additional parts information can be found on our website, at http://extang.com/how.html.

Customer Service: 800-877-2588
Parts List

NOTE: To order replacement parts, it’s best to contact our Customer Service Department for assistance, to ensure getting the correct part for your vehicle application. When ordering, xxx represents the 3 digit suffix, as referenced on the sales receipt or vehicle application list. Additional parts information can be found on our website, at http://extang.com/how.html. Customer Service: 800-877-2588

13xxx* Black Replacement Tarp

14xxx-10S* Cab Bow w/Bow Ends (1)
14xxx-11S* Center Bow w/Bow Ends (1)
14xxx-12S* Cab Center Bow w/Bow Ends (L/B only) (1)
14xxx-13S* Tail Center Bow w/Bow Ends (L/B only) (1)
14xxx-14S* Tail Bow w/Bow Ends (1)

14xxx-26* Double-Hook Clamps (set of 2)
   22006 Clamp Bolt 1/4-20 x 1” SHCS (1)
   22008 Clamp Bolt 1/4-20 x 1 1/2” SHCS (1)

14xxx-31* Front Replacement Corners (2)

14xxx-32* Rear Replacement Corners (2)
   4206 Replacement Corner Pads (4)
   4209 Replacement Corner Spring (L and R)

14xxx-35* Cab Rail Replacement Assembly
   2001 3/16” Black Cab/Side Rail Foam (30’ rl.)
   2003 3/8” Gray Cab Rail Foam (30’ rl.)

14xxx-45* Tailgate Rail Replacement Assembly
   2002 Tailgate Rail Foam (6’ rl.)

14xxx-55* Side Rail Replacement Assembly
   2001 3/16” Black Cab/Side Rail Foam (30’ rl.)
   2100 Side Rail Rubber Risers (2)

Miscellaneous
   22014 3/16” Hex Key
   22026 3/32” Hex Key

* Specify: Year, Make, Model, Long-bed or Short-bed, Driver or Passenger side.
### Warranty Duration:

**Lifetime Frame** – Extang offers a lifetime warranty against defective materials or workmanship on all tonneau rails, aluminum components, clamps, bows, hardware.  
**10 Year Tarp** – Extang offers a 10 year warranty against defective materials or workmanship on the vinyl covering.

### Warranty Conditions:

This warranty is against defective materials or workmanship. The warranty is void if the product has been damaged by accident, unreasonable use, neglect, improper service/installation/removal, modifications, normal wear and tear or other causes not arising out of defective materials or workmanship. Consequential and incidental damages are not covered under this warranty.

**The following conditions will also void the warranty:**

- **Wind whip damage** - Tarps must be secured at all points when vehicle is in motion. An unsecured tarp will flap, resulting in damage to the fabric.  
- **Improper cleaning** - It is recommended to use the tested and approved Extang Tonno Tonic™ or clean with soap and water only. Do not use vinyl conditioners (i.e. Armor All®) because they will shrink the vinyl.  
- **Overloading of cargo** - Cargo should not touch the tonneau’s tarp at any point. Protrusions in the tarp will stress the fabric. Cargo may shift while traveling and cause it to push against the tarp fabric and damage it.

The warranty applies to the original consumer/purchaser. Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective. Warranty coverage starts from the date of purchase.

### Performance:

Provided all warranty conditions are met Extang will either repair or replace (at Extang’s option) the product or component. Extang may require the original item to be returned postage prepaid for final determination. Extang reserves the right to substitute and offer the respective warranty discount on an entire replacement system or provide other remedies than those listed in this warranty for discontinued products or other reasons. A return authorization number must be obtained from our customer service department prior to returning any product. Shipping charges will apply for any repair or replacement. This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

### Helpful Accessories

Extang has found through field experience and laboratory tests that most of the popular “vinyl conditioners” actually damage vinyl. After extensive testing, we have developed Tonno Tonic, a product that extends vinyl life and will keep your tonneau looking clean and new.

<table>
<thead>
<tr>
<th>Snaps, Corners, Foam</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sliding Rail Snaps (package of 28)</td>
<td>$14.25</td>
</tr>
<tr>
<td>Sliding Rail Snaps (package of 4)</td>
<td>2.95</td>
</tr>
<tr>
<td>Snap Stopper (set of 4)</td>
<td>10.95</td>
</tr>
<tr>
<td>Corners (2)</td>
<td>17.55</td>
</tr>
<tr>
<td>Tarp Buttons (28)</td>
<td>14.25</td>
</tr>
<tr>
<td>Tool to Attach Tarp Buttons to Tarp with Buttons</td>
<td>19.95</td>
</tr>
<tr>
<td>Tailgate Ribbed Foam (6&quot;)</td>
<td>10.95</td>
</tr>
<tr>
<td>Siderail/Cabrail Foam (30' roll)</td>
<td>10.95</td>
</tr>
</tbody>
</table>

**List Price ................... $15.95 (16 oz.)**

### Replacement Parts

**List Price**

<table>
<thead>
<tr>
<th>Snaps, Corners, Foam</th>
<th>List Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clamps with Bolts (2)</td>
<td>$19.75</td>
</tr>
<tr>
<td>Clamps with bolts (6)</td>
<td>37.35</td>
</tr>
<tr>
<td>Cab Rail Assembly (Rail, Snaps, Foam, Corners)</td>
<td>35.20</td>
</tr>
<tr>
<td>Tail Rail Assembly (Rail, Snaps, Foam, Corners)</td>
<td>35.20</td>
</tr>
<tr>
<td>Side Rail assembly (Rail, Snaps, Foam)</td>
<td>29.25</td>
</tr>
</tbody>
</table>

**Replacement Tonneau Tarp** $99.00

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**Helpful Accessories**

**Replacement Parts**

**Prices Subject to Change**
Maximum Strength Warranty - *Lifetime frame and tarp* warranty covers the following tonneau covers:

Revolution, Express, Trifecta and eMAX.

**WARRANTY DURATION:**

**Lifetime Frame** – Extang offers a LIFETIME warranty against defective materials or workmanship on the Revolution, Express, Trifecta and eMAX rails, aluminum components, clamps, bows, hardware.

**Lifetime Tarp** – Extang offers a LIFETIME warranty against defective materials or workmanship on the Revolution, Express, Trifecta and eMAX vinyl covering.

**WARRANTY CONDITIONS:**

This warranty is against defective materials or workmanship. The warranty is void if the product has been damaged by accident, unreasonable use, neglect, improper service/installation/removal, modifications, normal wear and tear or other causes not arising out of defective materials or workmanship. Consequential and incidental damages are not covered under this warranty.

**THE FOLLOWING CONDITIONS WILL ALSO VOID THE WARRANTY:**

- **Wind whip damage** - Tarps must be secured at all points when vehicle is in motion. An unsecured tarp will flap, resulting in damage to the fabric.
- **Improper cleaning** - It is recommended to use the tested and approved Extang Tonno Tonic™ or clean with soap and water only. Do not use vinyl conditioners (i.e. Armor All®) because they will shrink the vinyl.
- **Overloading of cargo** - Cargo should not touch the tonneau’s tarp at any point. Protrusions in the tarp will stress the fabric. Cargo may shift while traveling and cause it to push against the tarp fabric and damage it.

The warranty applies to the original consumer/purchaser. Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective. Warranty coverage starts from the date of purchase.

**PERFORMANCE:**

Provided all warranty conditions are met Extang will either repair or replace (at Extang’s option) the product or component. Extang may require the original item to be returned postage prepaid for final determination. Extang reserves the right to substitute and offer the respective warranty discount on an entire replacement system or provide other remedies than those listed in this warranty for discontinued products or other reasons. A return authorization number must be obtained from our customer service department prior to returning any product. Shipping charges will apply for any repair or replacement. This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

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**HELPFUL ACCESSORIES**

**MaxSeal Tailgate Seal**

The MaxSeal Tailgate Seal creates a tight seal along sides and bottom of your tailgate to keep out dust, rain and snow. Quick and easy to install: just cut, peel and stick.

**B-Light Tonneau Lighting System**

B-Light, Tonneau Lighting System works well with soft and hard tonneau covers. Contains 8 high-intensity LED units. Simple and easy to install and comes with a 1 year warranty.

---

Order today, direct from our customer service department:

**1-800-877-2588**
DID YOU KNOW?

EXTANG TONEAUS MAY IMPROVE GAS MILEAGE UP TO 10%

HERE’S HOW:

There are conservatively 850,000 Extang Tonneaus on the road everyday and based on the average gas savings, Extang tonneaus save America 102 million gallons of gas per year or approximately $382,500,000.

Studies show the average truck owner drives 18,000 miles per year. At 15 mpg that comes to 1,200 gallons of gas. At a minimum 10% savings you would save around 120 gallons of gas a year. You can see why it would not take too many months to have your new tonneau pay for itself.

<table>
<thead>
<tr>
<th>MILES DRIVEN PER YEAR</th>
<th>MPG</th>
<th>AVERAGE GAS COST</th>
<th>ANNUAL GAS SAVINGS</th>
<th>ANNUAL COST SAVINGS</th>
<th>3 YEARS COST SAVINGS</th>
<th>5 YEARS COST SAVINGS</th>
<th>MONTHS FOR TONNO PAY BACK</th>
</tr>
</thead>
<tbody>
<tr>
<td>12,000</td>
<td>15</td>
<td>$3.75</td>
<td>80 gal.</td>
<td>$300</td>
<td>$900</td>
<td>$1,500</td>
<td>12</td>
</tr>
<tr>
<td>15,000</td>
<td>15</td>
<td>$3.75</td>
<td>100 gal.</td>
<td>$375</td>
<td>$1,125</td>
<td>$1,875</td>
<td>9</td>
</tr>
<tr>
<td>18,000</td>
<td>15</td>
<td>$3.75</td>
<td>120 gal.</td>
<td>$450</td>
<td>$1,350</td>
<td>$2,250</td>
<td>8</td>
</tr>
<tr>
<td>20,000</td>
<td>15</td>
<td>$3.75</td>
<td>133 gal.</td>
<td>$498</td>
<td>$1,494</td>
<td>$2,490</td>
<td>7</td>
</tr>
<tr>
<td>22,000</td>
<td>15</td>
<td>$3.75</td>
<td>146 gal.</td>
<td>$547</td>
<td>$1,641</td>
<td>$2,735</td>
<td>6</td>
</tr>
</tbody>
</table>

Results are based on an estimated tonneau price of $300.00 and rounded to the nearest whole number. Savings may vary and are not guaranteed.

“...adding a tonneau could mean an improvement in fuel mileage that is the equivalent of a free gallon of gas for every 20 gallons used.”
- Auto Trim & Restyling News, August 2001

Extang Corp. 5400 S. State Road, Ann Arbor, MI 48108   TEL: 734-677-0444  FAX: 734-677-8409
Experienced Customer Service staff to answer all your tonneau questions.

CUSTOMER SERVICE HOURS:
8:30 TO 5 EST, MONDAY - FRIDAY

SOMETHING DAMAGED?  MISSING PARTS?
WE CAN HELP YOU QUICKLY AND EASILY OVER THE PHONE

CALL US FIRST
800-877-2588

Lot code can be found on underside of cover.

Lot Code:
Purchase Date:

Tonno Model:

Lot code can be found on underside of cover.

AMERICA'S #1 SELLING TONNEAU