The XCEED truck bed cover requires the installation of rails and some small parts. Note any damaged or missing components before installing.

Tools required:
9/16” and 1/2” sockets and ratchet wrench,
Phillips screwdriver

1. It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.

2. If the truck does not have a bed liner, install the cab/bulkhead seal. Wipe the painted surfaces with isopropyl alcohol before applying.

3. With the tailgate closed, place the Xceed rails on the truck bed rail with the slotted bracket forward toward the cab/front and facing inside.

4. Make sure the rail is clamped square with the truck bed rail and bulkhead. Start at the front/cab and place the first clamp 6 to 9 inches (152 to 229mm) from the front.

NOTE: Some drop in liners may require trimming in the corners to fit the rail tightly into the corner of the bed.

5. Make sure the clamp is inserted all the way up into the rail and clamp teeth are aligned to the rail slots to ensure grip.

MISSING PARTS???
call Extang at
1-800-877-2588
Any required parts will be shipped to you directly.
(Do not return whole kit to store)
6 Place the 2nd clamp near the center of the rail.

7 Place the rear clamp approximately 6 inches 152 mm from the tailgate. Tighten all the clamps to 10 ft-lb, 13.6 N-m.

NOTE: Always apply downward pressure to the rail when tightening the clamps to ensure that the rail sets flush and seals properly.

8 Set the cover in the folded position, with the cab panel at the front onto the rails at the front/cab of the truck.

9 Before mounting the cover on the truck, using a screw driver install the two buckle ends into the pre-drilled holes on the front header panel. Insert the posts from the bottom, thread the screws down though the buckle end. Do not over tighten, hand tighten, Do Not use a screw gun.

10 At the front cab, fold the header panel back and insert 2 mounting bolts through the keyed slots. When closed, the two screws will align with the slotted bracket of the cover rails. Repeat on the opposite side.

11 Install mounting hardware loosely underneath the slotted bracket on the rail. Start with the rubber washer, then the large flat washer, then the nylon lock nut. Install two on either side. Leave the nuts loose for later adjustments.

12 Unfold the cover toward the tailgate. Make sure the cover fits squarely between the rails.
The cover’s aluminum frame at the tailgate should just fit inside of the tailgate when the cover is correctly positioned from front to back. The clearance is approximately 1/4”, 6.35mm. The rear edge of the cover and tailgate seal should rest on top of the tailgate. The cover must also be parallel with the tailgate and truck bed.

Check that the cover panel latches on both sides make proper contact with the side rails. Adjust the cover left to right so that both latches have equal engagement into the side rails. Check that the cover operates correctly and the latches engage, if not loosen the fasteners and realign.

Check for tail panel latch engagement. Check to see that both tail panel latches make proper contact with the side rails. If the tail panel latches do not contact properly, remove the small panel screw and slide the end cover off of the latch assembly. Loosen the two screws (remove and re-tighten screws by hand only) and slide the latch pull assembly to contact the rail. Check and adjust on both sides. Tighten the screws and replace the cover and cover screw.

Attach the drain hoses to the front drains and route the hose through the manufacturer bed plugs. Remove the plug or drill a 7/8”, 22.3mm hole in the bed plug. Install hoses on both sides. The hoses may have to run behind a drop-in bed liner.

Install three cab bumpers along the edge of the cover where it meets the truck cab in the propped up position.

Position the outer bumpers no closer than the one inch, or 25.4mm, from the outside edge of the panel as shown.
**IMPORTANT NOTICE**

While driving, the cover must be completely flat and secure with all latches in the closed position OR completely folded up (all panels) and secured at the cab. DO NOT DRIVE with cover partially opened.

**Tonneau Cover Positions While Operating Vehicle**

Prior to vehicle operation, the bed cover MUST be properly secured.

**CLOSED POSITION**

All panels must be flat, closed and FULLY LATCHED to the bed cover side rail.

**FOLDED & SECURED FLAT AT FRONT OF BED**

To drive with your bed cover in the folded position, use the tie down straps and buckles provided with your cover. Ensure that BOTH buckle clips are fully inserted into the buckle ends located on the front header panel of the cover, and adjust the straps to ensure the cover is secure during vehicle operation. The clips should be secured in the storage position, as shown in Figure 1, when the straps are not in use.

**FOLDED & PROPPED UP TO CAB**

Fold the cover open and lift it until it is vertical, or 90 degrees. Release the prop rods from the rail clips and engage the end of the prop rod with the ball fitting of the cover bracket. Always engage both sides.

Your cover should be firmly in position with little to no movement once the prop rods are locked.

**Tail Panel Operation**

**To close the tailgate panel**

The tailgate can be closed with the cover either up or down.

**To open the tailgate panel**

Open the tailgate and reach under the driver’s side of the tail panel for the rotary handle. Rotate the handle to release both latches, lift the panel to open.

**DO NOT DRIVE WITH THE TONNEAU IN A PARTIALLY OPEN POSITION!**

**Additional Important Operating Tips**

- The bed cover MUST be free of foreign material including snow and ice before opening the panels.
- **Do Not** tow your vehicle from the rear with the bed cover in place.
- **Do Not** operate the vehicle with objects on top of the cover.

**FAILURE TO FOLLOW THESE CAUTIONS MAY RESULT IN SEVERE DAMAGE TO THE COVER AND WILL VOID YOUR WARRANTY!**
NOTE: To order replacement parts, it is best to contact our Customer Service Department for assistance, to ensure getting the correct part for your vehicle application. When ordering, xxx represents the 3-digit suffix, as referenced on the sales receipt or vehicle application list. Customer Service Department: 800-877-2588.

Bulkhead Seal 321A0008
Top Side Buckle Kit 356A0002
Cover Mounting Kit 254A0001
Drain Caps 351A0004
Drain Tubes 31620024
Side Seal RH 72" 32850103
Side Seal RH 84" 32850105
Prop Rod Clip 31855025
Tail Latch Assembly 85XXX-30
Clamp 15-1900
Prop Rod 31855025
Shims 166A0001 166A0003

Rails only - 85XXX-20
Cover only - 85XXX-25

Side Seal LH 72" 32850102
Side Seal LH 84" 32850104
EXTANG LIMITED WARRANTY

WARRANTY DURATION
Extang offers three years of coverage from the date of purchase. Warranty is limited to original purchaser of truck bed cover and is nontransferable.

WARRANTY CONDITIONS
This warranty is against defective materials and workmanship. The warranty is void if the product has been damaged by accident, unreasonable use, neglect, improper service/installation/removal, modifications, normal wear and tear or other causes not arising out of defective materials or workmanship. Consequential and incidental damages are not covered under this warranty.

WARRANTY EXCLUSION
- Warranty is void if defect in materials and workmanship is not reported in writing within 30 days of discovering a defect.
- Warranty does not cover the cost of shipping, including the cost of returning the product for warranty service or inspection.
- Warranty does not cover scratches and dents to bed cover. Warranty further excludes damage to bed cover as a result of placing, storing, or hauling objects on top of bed cover.
- Warranty will be void if shipping damage is not reported in writing within 3 business days of purchase.

THE FOLLOWING CONDITIONS WILL ALSO VOID THE WARRANTY
- OVERLOADING OF CARGO – Cargo should not touch the tonneau at any point. Cargo may shift while traveling and cause it to push against the panel and damage it.
- DRIVING WITH PANELS OPEN OR IMPROPERLY SECURED – Prior to vehicle operation, clamps must be tightly secured so that clamp lips tightly grip the inner bedside metal surfaces. OPEN POSITION: tonneau must be completely folded and secured with BOTH buckles. CLOSED POSITION: Tonneau must be completely flat and secured at all 6 latch points (2 per panel).
- Top of tonneau MUST be free of foreign material including snow and ice before opening panels or severe damage may result.
- Do NOT tow your vehicle from the rear with any Extang tonneau cover on your truck.

PERFORMANCE
Provided all warranty conditions are met Extang will either repair or replace (at Extang's option) the product or component. Extang may require the original item to be returned postage prepaid for final determination. Extang reserves the right to substitute and offer the respective warranty discount on an entire replacement system or provide other remedies than those listed in this warranty for discontinued product or other reasons. A return authorization number must be obtained from our customer service department prior to returning any product. Shipping charges will apply for any repair or replacement. This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state. To request warranty coverage, please contact Extang Customer Service at 800-877-2588 or email us at warranty@extang.com to have a specialist assist you.

REPLACEMENT PARTS
Every truck bed cover is specifically designed to fit your truck. Please contact Extang Customer Service at 800-877-2588 or email us at info@extang.com to have a specialist assist you with the correct part for your Extang bed cover.